SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture

Product identifier	
Product form	Substance
Substance name	PRI 1050
Product Use Description	Solvent

Synonyms Company

Forsch Polymer Corp. 3025 S Wyandot St. Englewood, CO. 80110 ANTISAL 1A / benzene, methyl-/ benzyl hydride/CASWELL no 859/CP 25 /formula no 06500/ methacide/ methane, phenyl-/ methylbenzene / phenylmethane /reference fuel/ Toluene/retinaphtha / solvent toluene /solvesso toluene/tol/toluene/toluene chromasolv/ Toluene pestanal/ toluene regen/ toluene spectranal/toluene, nitration grade / toluene, pure / Toluene, reference fuel / tolunol / toluol oil / toluole /tolu- sol

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(303) 322-9611

Bill@forschpolymer.com_- James@forschpolymer.com Emergency telephone number (303) 548-7716

SECTION 2: Hazards Identification

2.1. Classification of the substance or mixture

Classification	(GHS-US)
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Flam. Liq. 2	H225
Skin Irrit. 2	H315
STOT SE 3	H336
STOT RE 2	H373
Asp. Tox. 1	H304

Full text of H-phrases: see section 16

2.2. Label elements 51-45-US labeling		
Hazard pictograms (GHS-US)	GHS02 GHS07 GHS08	
	Danger H225 - Highly flammable liquid and vapor H304 - May be fatal if swallowed and enters airways H315 - Causes skin irritation H336 - May cause drowsiness or dizziness	
Signal word (GHS-US)	H373 - May cause damage to organs through prolonged or repeated exposure	
Hazard statements (GHS-US)	 P210 - Keep away from heat/sparks/open flames/hot surfaces No smoking P233 - Keep container tightly closed P240 - Ground/bond container and receiving equipment P241 - Use explosion-proof electrical, lighting, ventilating equipment P242 - Use only non-sparking tools 	
Precautionary statements (GI'IS-US)	P243 - Take precautionary measures against static discharge P260 - Do not breathe mist, spray, vapors P261 - Avoid breathing mist, spray, vapors P264 - Wash hands, forearms and face thoroughly after handling	
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P271 - Use only outdoors or in a well-ventilated area
P280 - Wear protective gloves/protective clothing/eye protection/face protection
P301+P310 - If swallowed: Immediately call a doctor or poison center
P302+P352 - If on skin: Wash with plenty of soap and water for 15 minutes.
P3D3+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing
P312 - Call a doctor or poison center if you feel unwell
P314 - Get medical advice/attention if you feel unwell
P321 - Specific treatment (see a doctor or poison center on this label)
P331 - Do NOT induce vomiting
P332+P313 - If skin irritation occurs: Get medical advice/attention
P362 - Take off contaminated clothing and wash before reuse
P370+P378 - In case of fire: Use alcohol resistant foam, carbon dioxide (002), dry
extinguishing powder to extinguish
P403+P235 - Store in a well-ventilated place. Keep container tightly closed
P405 - Store locked up

P501 - Dispose of contents/container to an approved waste disposal plant

2,3. Other hazards

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition /information on ingredients

3.1. Substance			
Name	Product identifier	GirA	Classification (GHS US)
TOLUENE (Main constituent) ISOCYANATE PREPOLYMER 4-4 DIPHENYLMETHANE DIISOCYANATE	(CAS No) 108-88-3 NA 101-68-8	60-90 10-30 < 1.0°	Elam. Lig. 2, H225 Skin Init. 2, H315 STOT SE 3, H336 STOT RE 2, H373 Asp. Tox. 1, H304
Full text of H-phrases: see section 16			
3.2. Mixture			
Not applicable			
SECTION 4: First aid measures			
4.1. Description of first aid measures			
First-aid measures general	Check the vital functions. Unconscious: main arrest: artificial respiration or oxygen. Card with laboured breathing: half-seated. Victim Vomiting: prevent asphyxia/aspiration pneu warming up). Keep watching the victim. Giv physical strain. Depending on the victim's or drink.	iac arrest: perfo n in shock: on hi umonia. Prevent ve psychological	rm resuscitation. Victim conscious s back with legs slightly raised. cooling by covering the victim (no aid. Keep the victim calm, avoid
First-aid measures after inhalation	Remove the victim into fresh air. Respiratory	problems: consu	It a doctor/medical service.
First-aid measures after skin contact	Wash immediately with lots of water, Soap ma agents. Remove clothing before washing. Tal		
First-aid measures after eye contact	Rinse immediately with plenty of water. Do not ophthalmologist if irritation persists.	t apply neutralizir	ng agents. Take victim to an
First-aid measures after ingestion	Rinse mouth with water. Immediately after ingu- to drink. Do not induce vomiting. Give activate (www.big.be/antigif.htm). Consult a doctor/me quantities: immediately to hospital.	ed charcoal. Call	Poison Information Centre
4.2. Most important symptoms and effects,	both acute and delayed		
Symptoms/injuries after inhalation	EXPOSURE TO HIGH CONCENTRATIONS: Dizziness. Central nervous system depressio Coordination disorders. Disturbed motor resp	on. Narcosis. Mer	ntal confusion. Drunkenness.
Symptoms/injuries after skin contact	Tingling/irritation of the skin.		
Symptoms/injuries after eye contact	Irritation of the eye tissue.		
Symptoms/injuries after ingestion	Risk of aspiration pneumonia. Nausea. Abdo under inhalation.	minal pain. Symp	otoms similar to those listed

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Chronic symptoms

ON CONTINUOUS/REPEATED EXPOSURE/CONTACT: Dry skin. Skin rash/inflammation. Impairment of the nervous system, Tremor. Impaired memory. Impaired concentration. Brain affection. Disturbances of heart rate. Change in the haemogramme/blood composition.

4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

SECTION 5: Firefighting measures 5.1. Extinguishing media	
Suitable extinguishing media	Preferably: alcohol resistant foam. Water spray. BC powder. Polyvalent foam. AFFF foam. Carbon dioxide.
Unsuitable extinguishing media	Container may slop over if solid jet (water/foam) is applied.
5.2. Special hazards arising from the subst	ance or mixture
Fire hazard	DIRECT FIRE HAZARD. Highly flammable, Gas/vapour flammable with air within explosion limits. INDIRECT FIRE HAZARD. May build up electrostatic charges: risk of ignition. May be ignited by sparks. Gas/vapour spreads at floor level: ignition hazard. Reactions involving a fire hazard: see "Reactivity Hazard".
Explosion hazard :	DIRECT EXPLOSION HAZARD. Gas/vapour explosive with air within explosion limits. INDIRECT EXPLOSION HAZARD. may be ignited by sparks. Reactions with explosion hazards: see "Reactivity Hazard".
Reactivity	Upon combustion: CO and CO2 are formed. Reacts violently with (some) halogens. Reacts violently with (strong) oxidizers: (increased) risk of fire/explosion. Violent to explosive reaction with (some) acids.
5.3. Advice for firefighters	
Firefighting instructions	Cool tanks/drums with water spray/remove them into safety. Do not move the load if exposed to heat.
Protection during firefighting	Heat/fire exposure: compressed air/oxygen apparatus.
6.1. Personal precautions, protective equi	
	pinent and emergency procedures
6.1.1. For non-emergency personnel Protective equipment	Gloves. Protective goggles. Head/neck protection. Protective clothing. Large spills/in enclosed
	spaces: compressed air apparatus. Large spills/in enclosed spaces: gas-tight suit. See "Material- Handling" to select protective clothing.
Emergency procedures	Keep upwind. Mark the danger area. Consider evacuation. Seal off low-lying areas. Close doors and windows of adjacent premises. Stop engines and no smoking. No naked flames or sparks. Spark- and explosionproof appliances and lighting equipment. Keep containers closed. Wash contaminated clothes.
6.1.2. For emergency responders No additional information available	
6.2. Environmental precautions	
Prevent soil and water pollution.	
6.3. Methods and material for containment a	nd cleaning up
For containment	Contain released substance, pump into suitable containers. Consult "Material-handling" to select material of containers. Plug the leak, cut off the supply. Dam up the liquid spill. Try to reduce evaporation. Measure the concentration of the explosive gas-air mixture. Dilute/disperse combustible gas/vapour with water curtain. Provide equipment/receptacles with earthing. Do not use compressed air for pumping over spills.
Methods for cleaning up .	Liquid spill: cover with foam. Take up liquid spill into inert absorbent material, e.g.: sand, earth, vermiculite. Scoop absorbed substance into closing containers. See "Material-handling" for suitable container materials. Carefully collect the spill/leftovers. Damaged/cooled tanks must be emptied. Do not use compressed air for pumping over spills. Take collected spill to manufacturer/competent authority. Wash clothing and equipment after handling.
6.4. Reference to other sections	
No additional information available	

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Safety Data Sheet SECTION 7: Handling and storage

	and storage		
7.1. Precautions for safe	handling		
Precautions for safe handling 7.2. Heat-ignition		contaminated clothing. Handle unclean installation before use. Do not discharg pumping over. Use spark-/explosionpro against electrostatic charges. Keep awa	ng any incompatibilities
Prohibitions on mixed storage		KEEP SUBSTANCE AWAY FROM: 0	oxidizing agents. (strong) acids, halogens.
Storage area		to collect spills. Provide the tank with	ation at floor level. Fireproof storeroom. Provide for a tub earthing. Under a shelter/in the open. Store only in a r nitrogen. Meet the legal requirements. Keep out of
Special rules on packaging		SPECIAL REQUIREMENTS: closing. Secure fragile packagings in solid cont	clean. correctly labelled. meet the legal requirements.
Packaging materials		SUITABLE MATERIAL: metal. stainles glass. tin. MATERIAL TO AVOID: poly	s steel. carbon steel. aluminium. nickel, polypropylene. ethylene.
Diphenylmethane Diisocyan OSHA: PEL-C ppm: 0.02 PEL-C mg/m3: 0.2 NIOSH: REL-TWA ppm:0.005 REL-TWA mg/m3: 0.05 REL-C ppm: 0.02 REL-C mg/m3: 0.2 IDLH mg/m3: 75 SECTION 8: Exposure con		lymeric Diphenylmethane Diis	ocyanate (pMDI)
8.1. Control parameters	ntrois/personal	protection	
PRI 1050 "ACGIH ACGIH " A C G I H O S H A	ACGIH <u>TWA</u> (ppm) ACGIH STEL (ppm) Remark (ACGIH) Remark (OSHA)		20 ppm 20 ppm Visual impair; female repro; (2) See Table Z-2.
8.2. Exposure controls Materials for protective clothing		Give excellent resistance: No data ava Tetrafluoroethylene. Viton. PVA. Give nitrile rubber. polyethylene. neoprene/	ilable.Give good resistance: less resistance:butyl rubber. Natural rubber.neoprene.
Hand protection Eye protection Skin and body protection Respiratory protection		Gloves. Safety glasses. Head/neck protection. Protective clot Wear gas mask with filter type A if co	0

SECTION 9: Physical and chemical properties

Information on basic physical and chemical properties state Liquid nce Liquid 9.1 Physical state Appearance

Color Odor Odor Threshold

Colorless Aromatic odor 0.2-69ppm 0.8-276 mg/m3 no data available

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Melting point-95°CFreezing pointNo data available	
Boiling point 111°C	
Critical temperature 321°C	
Flash point 4°C	
Critical pressure 41077 hPa	
Relative evaporation rate (butyl acetate=1) : 2.24	
Flammability (solid, gas) : No data available	
Explosion limits 1.3 - 7 vol % 46 - 270 g/m ³	
Explosive properties No data available	
Oxidizing properties : No data available	
Vapor pressure : 29 hPa	
Vapor pressure at 50 °C 109 hPa	
Relative density 0.87	
Relative vapor density at 20 °C : No data available	
Relative density of saturated gas/air mixture 1.6	
Specific gravity / density 870 kg/m'	
Molecular mass ; 92.14 g/mol	
Solubility Insoluble in water. Soluble in ethanol. Soluble in ether. Soluble in acetone. Soluble in chloroforn Soluble in carbondisulfide. Soluble in acetic acid. Soluble in ethylacetate. Soluble in petroleum spirit. Water: 0.05 g/100m1 Ethanol: Complete Ether: Complete Acetone: > 10 g/100m1	n.
Log Pow 2.73 (Experimental value; Other; 20 °C)	
Log Kow No data available	
Auto-ignition temperature 480 °C	
Decomposition temperature No data available	
Viscosity No data available	
Viscosity, kinematic 0.690 mm'is (20 °C)	
Viscosity, dynamic : 0.0006 Pa.s (20 °C)	
9.2. Other information	
Minimum ignition energy : 0.3 mJ	
Specific conductivity 1.0 pS/m	
Saturation concentration 110 g/m ³	
VOC content : 100 %	
Other properties Gas/vapour heavier than air at 20°C. Clear, Volatile. Substance has neutral reaction. May generate electrostatic charges.	

SECTION 10: Stability and reactivity

Upon combustion: CO and CO2 are formed. Reacts violently with (some) halogens. Reacts violently with (strong) oxidizers: (increased) risk of fire/explosion. Violent to explosive reaction with (some) acids.

10.2. Chemical stability

Stable under normal conditions,

10.3. Possibility of hazardous reactions

No additional information available

10.4. Conditions to avoid

No additional information available

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

No additional information available

SECTION 11: Toxicological information

^{10.1.} Reactivity

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•	liferate.
11.1. Information on toxicological et LD50 oral rat	>2000 mg?kg (Rat;Equivalent or similar to OECD 401; Literature study;5580 mg/kg
	Bodyweight; Rat; Experimental value.
LD50 dermal rabbit	12223 mg/kg (Rabbit; Literature study; other;> 5000 mg/kg bodyweight; Rabbit; Experiment value
LC50 inhalation rat (mg/l)	> 20mg/i/4h (Rat Literature study)
ATE US (dermal)	12223.000 mg/kg body weight
Skin corrosion/irritation	causes skin irritation.
Serious eye damage/irritation	Not Classified
Respiratory or skin sensitization	Not Classified
Germ cell mutagenicity	Not Classified
Carcinogenicity	Not Classified
<u>PRI 1050</u>	
!ARC group	3 Not Classified
Reproductive toxicity	Not Classified
Specific target organ toxicity (single expos	sure) may cause drowsiness or dizziness.
Specific target organ toxicity (repeated exp	posure) May cause damage to organs through prolonged or repeated exposure.
Aspiration hazard	May be fatal if swallowed and enters pathways.
Symptoms/injuries after inhalation	Exposures to high concentrations: Headache. Nausea. Feeling of weakness. Dizziness. Central nervous system depression. Narcosis. Mental confusion. Drunkeness Coordination disorders. Disturbed motor response. Disturbances of consciousness.
Symptoms/injuries after skin contact	Tingling / irritation of the skin
Symptoms/injuries after eye contact Symptoms/injuries after ingestion	Irritation of the eye tissue. Risk of aspiration pneumonia. Nausea. Abdominal pain. Symptoms similar to those listed Under inhalation.
Chronic symptom	On continuous repeated exposure : Dry skin. Skin rash/ inflammation
composition.	Impairment of the nervous system. Disturbances of heart rate. Change in the bllod
SECTION 12 Ecological informa	tion
12.1, Toxicity	
·, · · ·····,	
Ecology – general	Not classified as dangerous for the environment according to the criteria of Regulation (EC) No 1272/2008.

Ecology – air Not classified as dangerous for the ozone layer (Regulation (EC) No 1005/2009). Not included in the list of fluorinated greenhousegases (Regulation (EC) No 842/2006). TA-Luft Klasse 5.2.5/l. Fouling to shoreline. Ground water pollutant. Toxic to fishes. Toxic to invertebrates. Harmful to algae. Inhibits Ecology - water photosynthesis of algae. Harmful to bacteria, Taste alteration in fishes/aquatic organisms.

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LC50 fish 1	24 mg/l 96 h: Salmo gairdnen (Oncorhynchus mykiss)
EC50 Daphnia 1	84 mg/1 (24 h; Daphnia magna; Locomotor effect)
LC50 fish 2	13 mg/l (96 h: Lepomis macrochirus)
EC50 Daphnia 2	11.5 - 19.6 mg (48 h: Daphnia rnagna)

Threshold limit algae 1 Threshold limit algae 2

11.5 - 19.6 mg (48 h; Daphnia rnagna)
400 mgli (168 h; Scenedesmus quadricauda; Toxicit
105 mgil (192 N, Microcystis aeruginose)

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12.2. Persistence and degradability

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Persistence and degradability Readily biodegradable in water. Biodegradable in the soil.

Biochemical oxygen demand (BOD) 2.15	g 02/g substance
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Chemical oxygen demand (COD)

2.52 g g 02/g substance

2.3. Bioaccumulative po	otential
BCF fish 2	
BCF other aquatic organisms	13.2 (Anguilla japonica)
BCF other aquatic organisms 2	90 (72 h; Leuciscus idus)
Log Pow	380 (24 h; Chlorelta sp.; Fresh weight)
Bioaccumulative potential	4.2 (Mytilus edulis: Fresh weight)
12.4. Mobility in soil	2.73 (Experimental value; Other; 20'G
PRI 1050	Low potential for bioaccumulation (BCE - 0.03 N/m (2
Surface tension	

12.5. Other adverse effects No additional information available

3.1. Waste treatment methods	
Vaste disposal recommendations	Remove waste in accordance with local and/or national regulations. Hazardous waste shall not be mixed together with other waste. Different types of hazardous waste shall not be mixed together if this may entail a risk of pollution or create problems for the further management of the waste. Hazardous waste shall be managed responsibly. All entities that store, transport or handle hazardous waste shall take the necessary measures to prevent risks of pollution or damage to people or animals. Recycle by distillation. Do not landfill. Incinerate under surveillance with energy recovery. Do not discharge into drains or the environment. May be discharged to company wastewater treatment plant.
Additional information	LWCA (the Netherlands): KGA category 03. Hazardous waste according to Directive 2008/98/EC.
SECTION 14 Transport Information	
epartment of Transportation (DOT)	
accordance with DOT	
Transport document description	UN1294 Toluene, 3,11
IN-No.(DOT)	: UN1294
Proper Shipping Name (DOT)	Toluene
Department of Transportation (DOT) Hazard Classes	3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120
Hazard labels (DOT)	3 - Flammable liquid
Packing group (DOT) 3 flamma	ble liquid
DOT Packaging Non Bulk (49 CFR 173.xxx)	II - Medium Danger
DOT Packaging Bulk (49 CFR 173.xxx)	202
DOT Special Provisions (49 CFR 172.102	242
)DOT Packaging Exceptions (49 CFR 173.xxx)	1B2 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2);

5L

DOT Quantity Limitations Passenger aircratUra 1 (49 CFR 173.27)

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DOT Quantity Limitations Caroo aircraft only (49 CFR 175.75)

DOT Vessel Stowage Location

60 L

B- (i) The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length; and (ii) "On deck only" on passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this section is exceeded.

ADR

Transport document description UN 1294,3,II

Packing Group II

Class (ADR) 3 Flammable Liquid Hazard identification number (Kemler No.) 33 Classification Code (ADR) F1 Hazard labels (ADR)

UN1294 Toluene, 3,11

: UN1294 Toluene

- 3 Class 3 Flammable and combustible liquid 49 CFR 173.120
- 3 Flammable liquid



Orange plates	<u>33</u> 1294			
Tunnel restriction code (ADR)	D/E			
Transport by sea				
UN-No. (IMDG)	1294			
Class (IMDG)	3 - Flammable liquids			
EmS-No. (1)	F-E			
EmS-No. {2)	S-D			
Air transport				
UN-No.(1ATA)	1294			
Class (IATA)	3 - Flammable Liquids			
Packing group (IATA)	II - Medium Danger			
SECTION 15: Regulatory Info.				
15.1. US Federal regulations				
TOLUENE (108.88-3)				
Listed on the United States TSCA (Toxic Substances Control Act) inventory				
Listed on United States SARA Section 313				
RQ (Reportable quantity, section 304 of EPA's List of Lusts) 1000 lb				
15.2. International regulations				
CANADA				
No additional information available				
EU-Reguiations No additional information available				
Classification according to Regulation (EC) No. 127212008 [CLP]				
Flam. Liq. 2	H225			
Repr. 2	H361d			

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Asp. Tox. 1	H304
STOT RE 2	H373
Skin Init. 2	H315

STOT SE 3 Full text of H-phrases: see section 16 H336

Classification according to Directive 67/548/EEC [DSO] or 1999/45/EC j13PD] Classification ac F; R11 Repr.Cat.3; R63 Xn; R65 Xn; R48/20 Xi; R38 R67 Full text of R-phrases: see section 16

U.S California - Proposition 65 - Carcinogens List	No
U.S California - Proposition 65 - Toxicity Developmental	Yes
U.S California - Proposition 65 - Reproductive Toxicity - Female	Yes
U.S California - Proposition 65 - Reproductive Toxicity - Male	Yes
State or local regulations	U.S Massachusetts - Right To Know List U.S New Jersey - Right to Know Hazardous Substance List U.S Pennsylvania - RTK (Right to Know) List

National regulations No additional information available

15.3. US State regulations TOLUENE(108-88-3)	
SECTION 16 ⁻ Other informat	tion
Full text of H-phrases:	
Asp. Fox. 1	Aspiration hazard Category 1
Flam. Lig. 2	Flammable liquids Category 2
Skin Irrit. 2	Skin corrosion/irritation Category 2
STOT RE 2	Specific target organ toxicity (repeated exposure) Category 2
STOT SE 3	Specific target organ toxicity (single exposure) Category 3
H225	Highly flammable liquid and vapor
H304	May be fatal if swallowed and enters airways
H315	Causes skin irritation
H336	May cause drowsiness or dizziness
1-1373	May cause damage to organs through prolonged or repeated exposure
NFPA health hazard	2 - Intense or continued exposure could cause temporary incapacitation or possible residual injury unless prompt medical attention is given.
NFPA fire hazard	3 - Liquids and solids that can be ignited under almost all ambient conditions.
NFPA reactivity	0 - Normally stable, even under fire exposure conditions, and are not reactive with water_

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HMIS III Rating Health Flammability		2 Moderate Hazard - Temporary or minor
	injury may occur	
		of ignition under almost all normal temperature conditions. Includes flammable liquids with flash bove 100 F. as well as liquids with flash points between 73 F and 100 F. (Classes IB & IC)
Physical		0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.
Personal Protection		X
		X - Special handling directions