

# USA SAFETY DATA SHEET

## 1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product name: **ADH 1020**  
Product Use/Class: **Primer for Adhesive**

Forsch Polymer Corp  
3025 S. Wyandot St.  
Englewood, CO.

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Non-Transportation Emergency: 303 548-7716  
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**EFFECTIVE DATE:** May, 2024

## 2. HAZARDS IDENTIFICATION

### GHS CLASSIFICATION:

Flammable liquids Category 2  
Skin corrosion/irritation Category 2  
Serious eye damage/eye irritation Category 2A  
Germ cell mutagenicity Category 1B  
Carcinogenicity Category 2  
Reproductive toxicity Category 1A  
Specific target organ systemic toxicity (single exposure) Category 3  
Specific target organ systemic toxicity (single exposure) Category 1 Cardio-vascular system, Respiratory system, Kidney, Nervous system, Central nervous system, retina, Systemic toxicity  
Specific target organ systemic toxicity (repeated exposure) Category 1 Nervous system, Body, Hematopoietic System, Cardio-vascular system, Central nervous system, Digestive organs, Kidney, Liver, spleen, thymus, retina, Eyes  
Hazardous to the aquatic environment - acute hazard Category 1  
Hazardous to the aquatic environment - chronic hazard Category 1

### GHS LABEL ELEMENTS:

#### Symbol(s)



#### Signal Word

DANGER

#### Hazard Statements

Highly flammable liquid and vapor.  
Causes skin irritation.  
Causes serious eye irritation.  
May cause genetic defects.  
Suspected of causing cancer.  
May damage fertility or the unborn child.  
May cause drowsiness or dizziness.  
May cause respiratory irritation.  
Causes damage to organs.(Cardio-vascular system, Respiratory system, Kidney, Nervous system, Central nervous system, retina, Systemic toxicity)  
Causes damage to organs through prolonged or repeated exposure.(Nervous system, Body, Hematopoietic System, Cardio-vascular system, Central nervous system, Digestive organs, Kidney, Liver, spleen, thymus, retina, Eyes)  
Very toxic to aquatic life.

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Very toxic to aquatic life with long lasting effects.

## Precautionary Statements

### Prevention

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.  
Ground/Bond container and receiving equipment.  
Use explosion-proof electrical/ventilating/lighting equipment.  
Use only non-sparking tools.  
Take precautionary measures against static discharge.  
Obtain special instructions before use.  
Do not handle until all safety precautions have been read and understood.  
Wear protective gloves/protective clothing/eye protection/face protection.  
Use personal protective equipment as required.  
Do not breathe dust/fume/gas/mist/vapors/spray.  
Wash thoroughly after handling.  
Do not eat, drink or smoke when using this product.  
Use only outdoors or in a well-ventilated area.  
Avoid release to the environment.

### Response

In case of fire: refer to section 5 of SDS for extinguishing media.  
Call a POISON CENTER or doctor/physician if you feel unwell.  
IF exposed: Call a POISON CENTER or doctor/physician.  
Specific treatment (see supplemental first aid instructions on this label).  
IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.  
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.  
If skin irritation occurs: Get medical advice/attention.  
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.  
Continue rinsing.  
Collect spillage.

### Storage

Store in a well-ventilated place. Keep cool.  
Store in a well-ventilated place. Keep container tightly closed.  
Store locked up.

### Disposal:

Dispose of contents/container in accordance with waste/disposal laws and regulations of your country or particular locality.

### Other Hazards:

**This product contains component(s) which have the following warnings; however based on the GHS classification criteria of your country or locale, the product mixture may be outside the respective category(s).**

**Acute:** Vapor harmful; may affect the brain or nervous system causing dizziness, headache or nausea. Possible irritation of the respiratory system can occur causing a variety of symptoms such as dryness of the throat, tightness of the chest, and shortness of breath. May cause central nervous system depression characterized by the following progressive steps: headache, dizziness, staggering gait, confusion, unconsciousness or coma. Harmful if absorbed through skin. May cause skin and eye burns. Contains methanol; may be harmful or fatal if swallowed; ingestion of methanol may cause blindness or permanent eye damage. Cannot be made non-poisonous. Ingestion is not an expected route of entry in industrial or commercial uses.

**Chronic:** May cause long-term lung damage. May affect the gastrointestinal system. Prolonged or repeated contact may result in dermatitis. IARC has designated Methyl isobutyl ketone to be in Group 2B - possibly carcinogenic to humans. ACGIH considers Ethyl alcohol to be an A3 carcinogen (confirmed animal carcinogen with unknown relevance in humans).

## 3. COMPOSITION/INFORMATION ON INGREDIENTS

| Chemical Name | CAS Number | Range     |
|---------------|------------|-----------|
| Ethyl alcohol | 64-17-5    | 60 - 65 % |
| Methanol      | 67-56-1    | 1 - 5 %   |

|                        |          |       |   |
|------------------------|----------|-------|---|
| Phenol                 | 108-95-2 | 1 - 5 | % |
| Methyl isobutyl ketone | 108-10-1 | 1 - 5 | % |

Any "PROPRIETARY" component(s) in the above table is considered trade secret, thus the specific chemical and its exact concentration is being withheld.

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#### 4. FIRST AID MEASURES

**FIRST AID - EYE CONTACT:** Flush eyes immediately with large amount of water for at least 15 minutes holding eyelids open while flushing. Get prompt medical attention.

**FIRST AID - SKIN CONTACT:** Flush contaminated skin with large amounts of water while removing contaminated clothing. Wash affected skin areas with soap and water. Get medical attention if symptoms occur.

**FIRST AID - INHALATION:** Move person to fresh air. Restore and support continued breathing. If breathing is difficult, give oxygen. Get immediate medical attention.

**FIRST AID - INGESTION:** If swallowed, do not induce vomiting. Call a physician or poison control center immediately for further instructions. Never give anything by mouth if victim is rapidly losing consciousness, unconscious or convulsing.

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#### 5. FIRE-FIGHTING MEASURES

**SUITABLE EXTINGUISHING MEDIA:** Carbon Dioxide, Dry Chemical, Foam, WaterFog

**SPECIFIC HAZARDS POSSIBLY ARISING FROM THE CHEMICAL:** Flammable liquid and vapor. Keep containers tightly closed. Isolate from heat, electrical equipment, sparks, open flame, and other sources of ignition. Closed containers may rupture when exposed to extreme heat. Use water spray to keep fire exposed containers cool. During a fire, irritating and/or toxic gases and particulate may be generated by thermal decomposition or combustion.

**SPECIAL PROTECTIVE EQUIPMENT AND PRECAUTIONS FOR FIRE-FIGHTERS:** Wear full firefighting protective clothing, including self-contained breathing apparatus (SCBA). Water spray may be ineffective. If water is used, fog nozzles are preferable.

#### 6. ACCIDENTAL RELEASE MEASURES

**PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT, AND EMERGENCY PROCEDURES:** Remove all sources of ignition (flame, hot surfaces, and electrical, static or frictional sparks). Avoid contact. Avoid breathing vapors. Use self-contained breathing equipment.

**ENVIRONMENTAL PRECAUTIONS:** Do not contaminate bodies of water, waterways, or ditches, with chemical or used container.

**METHODS AND MATERIALS FOR CONTAINMENT AND CLEANUP:** Keep non-essential personnel a safe distance away from the spill area. Notify appropriate authorities if necessary. Avoid contact. Before attempting cleanup, refer to hazard caution information in other sections of the SDS form. Contain and remove with inert absorbent material and non-sparking tools.

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#### 7. HANDLING AND STORAGE

**HANDLING:** Cannot be made non-poisonous. Keep closure tight and container upright to prevent leakage. Ground and bond containers when transferring material. Avoid skin and eye contact. Wash thoroughly after handling. Avoid breathing of vapor or spray mists. Do not handle until all safety precautions have been read and understood. Empty containers should not be re-used. Use with adequate ventilation. Because empty containers may retain product residue and flammable vapors, keep away from heat, sparks and flame; do not cut, puncture or weld on or near the empty container. Do not smoke where this product is used or stored.

**STORAGE:** Do not store or use near heat, sparks, or open flame. Refer to OSHA 29CFR Part 1910.106 "Flammable and Combustible Liquids" for specific storage requirements. Store only in well-ventilated areas. Do not puncture, drag, or slide container. Keep container closed when not in use.

INCOMPATIBILITY: Strong acids, bases, and strong oxidizers. Alkalis.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### COMPONENT EXPOSURE LIMIT

| Chemical Name          | ACGIH TLV-       | ACGIH TLV- | OSHA PEL-                    | OSHA PEL- | Skin |
|------------------------|------------------|------------|------------------------------|-----------|------|
|                        | TWA              | STEL       | TWA                          | CEILING   |      |
| Ethyl alcohol          | N.E.             | 1,000 ppm  | 1,900 mg/m3<br>1,000 ppm     | N.E.      | N.A. |
| Methanol               | 200 ppm          | 250 ppm    | 260 mg/m3<br>200 ppm         | N.E.      | S    |
| Phenol                 | <sup>5</sup> ppm | N.E.       | 19 mg/m3<br><sup>5</sup> ppm | N.E.      | S    |
| Methyl isobutyl ketone | 50 ppm           | 75 ppm     | 410 mg/m3<br>100 ppm         | N.E.      | N.A. |

N.A. - Not Applicable, N.E. - Not Established, S - Skin Designation

**Engineering controls:** Sufficient ventilation in pattern and volume should be provided in order to maintain air contaminant levels below recommended exposure limits. Caution: Solvent vapors are heavier than air and collect in lower levels of the work area. Sufficient ventilation (using explosion-proof equipment) should be provided to prevent flammable vapor/air mixtures from accumulating.

### PERSONAL PROTECTION MEASURES/EQUIPMENT:

**RESPIRATORY PROTECTION:** Use a NIOSH approved chemical/mechanical filter respirator designed to remove a combination of particulates and organic vapor if occupational limits are exceeded. For emergency situations, confined space use, or other conditions where exposure limits may be greatly exceeded, use an approved air-supplied respirator. Observe OSHA regulations (29CFR 1910.134) for respirator use.

**SKIN PROTECTION:** Use neoprene, nitrile, or rubber gloves to prevent skin contact.

**EYE PROTECTION:** Use safety eyewear including safety glasses with side shields and chemical goggles where splashing may occur.

**OTHER PROTECTIVE EQUIPMENT:** Use disposable or impervious clothing if work clothing contamination is likely. Remove and wash contaminated clothing before reuse.

**HYGIENIC PRACTICES:** Wash hands before eating, smoking, or using toilet facility. Do not smoke in any chemical handling or storage area. Food or beverages should not be consumed anywhere this product is handled or stored. Wash thoroughly after handling.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

Typical values, not to be used for specification purposes.

|                                                   |                                      |                               |                                 |
|---------------------------------------------------|--------------------------------------|-------------------------------|---------------------------------|
| <b>ODOR:</b>                                      | Solvent                              | <b>VAPOR PRESSURE:</b>        | N.D.                            |
| <b>APPEARANCE:</b>                                | Amber                                | <b>VAPOR DENSITY: LOWER</b>   | Heavier than Air                |
| <b>PHYSICAL STATE:</b>                            | Liquid                               | <b>EXPLOSIVE LIMIT:</b>       | 1.4 %(V)                        |
| <b>FLASH POINT:</b>                               | 58 °F, 14 °C Setaflash<br>Closed Cup | <b>UPPER EXPLOSIVE LIMIT:</b> | 36.5 %(V)                       |
| <b>BOILING RANGE:</b>                             | 65 - 117 °C                          | <b>EVAPORATION RATE:</b>      | Slower than n-butyl-<br>acetate |
| <b>AUTOIGNITION TEMPERATURE:</b>                  | N.D.                                 | <b>DENSITY:</b>               | 0.87 g/cm3 - 7.25 lb/gal        |
| <b>DECOMPOSITION TEMPERATURE:</b>                 | N.D.                                 | <b>VISCOSITY, DYNAMIC:</b>    | >50 mPa.s @ 25 °C               |
| <b>ODOR THRESHOLD:</b>                            | N.D.                                 | <b>VISCOSITY, KINEMATIC:</b>  | >57 mm2/s @ 25 °C               |
| <b>SOLUBILITY IN H2O:</b>                         | Insoluble                            | <b>VOLATILE BY WEIGHT:</b>    | 74.59%                          |
| <b>pH:</b>                                        | N.A.                                 | <b>VOLATILE BY VOLUME:</b>    | 83.48 %                         |
| <b>FREEZE POINT:</b>                              | N.D.                                 | <b>VOC CALCULATED:</b>        | .44 lb/gal. 653 g/l             |
| <b>COEFFICIENT OF WATER/OIL<br/>DISTRIBUTION:</b> | N.D.                                 |                               |                                 |

**LEGEND:** N.A. - Not Applicable, N.E. - Not Established, N.D. - Not Determined

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## 10. STABILITY AND REACTIVITY

**HAZARDOUS POLYMERIZATION:** Hazardous polymerization will not occur under normal conditions.

**STABILITY:** Product is stable under normal storage conditions.

**CONDITIONS TO AVOID:** High temperatures. Sources of ignition.; High humidity.

**INCOMPATIBILITY:** Strong acids, bases, and strong oxidizers.; Alkalis.

**HAZARDOUS DECOMPOSITION PRODUCTS:** Carbon monoxide, carbon dioxide, Butyraldehyde, butyric acid, acrolein, crotonaldehyde.

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## 11. TOXICOLOGICAL INFORMATION

**EXPOSURE PATH:** Refer to section 2 of this SDS.

**SYMPTOMS:** Refer to section 2 of this SDS.

### TOXICITY MEASURES:

| Chemical Name          | LD50/LC50                                                                                                                                                   |
|------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Ethyl alcohol          | Oral LD50: Rat 7,060 mg/kg<br>Inhalation LC50: Rat 124.7 mg/1 /4 h                                                                                          |
| Methanol               | Oral LD50: Rat 6,200 mg/kg<br>Dermal LD50: Rabbit 15,800 mg/kg<br>Inhalation LC50: Rat 22500 ppm/8 h                                                        |
| Phenol                 | Oral LD50: Rat 317 mg/kg<br>Oral LD50: Rat 340 mg/kg<br>Dermal LD50: Rabbit 630 mg/kg<br>GHS LC50 (dust and mist): Acute toxicity point estimate 0.5 mg/1 / |
| Methyl isobutyl ketone | Oral LD50: Rat 2,080 mg/kg<br>Dermal LD50: Rabbit 3,000 mg/kg<br>Inhalation LC50: Rat 8.2 mg/1 /4 h                                                         |

**Germ cell mutagenicity:** Category 1B - May cause genetic defects.

Components contributing to classification: Ethyl alcohol. Phenol. VM&P naphtha.

**Carcinogenicity:** Category 2 - Suspected of causing cancer.

Components contributing to classification: Ethyl alcohol. Methyl isobutyl ketone. VM&P naphtha.

**Reproductive toxicity:** Category 1A - May damage fertility or the unborn child.

Components contributing to classification: Ethyl alcohol. Methanol. Phenol.

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## 12. ECOLOGICAL INFORMATION

### ECOTOXICITY:

| Chemical Name | Ecotoxicity                                                                                                                                                                                                                   |
|---------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Ethyl alcohol | Fish: Pimephales promelas > 100 mg/196 h Static<br>Pimephales promelas 13,400 - 15,100 mg/196 h flow-through<br>Invertebrates: Daphnia magna 9,268 - 14,221 mg/148 h<br>Daphnia magna 2 mg/148 h Static                       |
| Methanol      | Fish: Pimephales promelas 28,200 mg/196 h flow-through<br>Pimephales promelas > 100 mg/196 h Static<br>Oncorhynchus mykiss 19,500 - 20,700 mg/196 h flow-through<br>Lepomis macrochirus 13,500 - 17,600 mg/196 h flow-through |
| Phenol        | Fish: Pimephales promelas 11.9 - 50.5 mg/196 h flow-through<br>Pimephales promelas 20.5 - 25.6 mg/196 h Static<br>Pimephales promelas 32 mg/196 h<br>Oncorhynchus mykiss 5.449 - 6.789 mg/196 h flow-through                  |

|                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
|------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|                        | Oncorhynchus mykiss 7.5 - 14 mg/196 h Static<br>Oncorhynchus mykiss 4.23 - 7.49 mg/196 h semi-static<br>Oncorhynchus mykiss 5.0 - 12.0 mg/196 h<br>Lepomis macrochirus 13.5 mg/196 h Static<br>Lepomis macrochirus 11.9 - 25.3 mg/196 h flow-through<br>Lepomis macrochirus 11.5 mg/196 h semi-static<br>Poecilia reticulata 34.09 - 47.64 mg/196 h Static<br>Poecilia reticulata 31 mg/196 h semi-static<br>Brachydanio rerio 27.8 mg/196 h<br>Cyprinus carpio 0.00175 mg/196 h semi-static<br>Oryzias latipes 33.9 - 43.3 mg/196 h flow-through<br>Oryzias latipes 23.4 - 36.6 mg/196 h Static<br>Invertebrates: Daphnia magna 4.24 - 10.7 mg/148 h Static<br>Daphnia magna 10.2 - 15.5 mg/148 h<br>Plants: Pseudokirchneriella subcapitata 46.42 mg/196 h<br>Pseudokirchneriella subcapitata 0.0188 - 0.1044 mg/196 h Static<br>Desmodesmus subspicatus 187 - 279 mg/172 h Static |
| Methyl isobutyl ketone | Fish: Pimephales promelas 496 - 514 mg/196 h flow-through<br>Invertebrates: Daphnia magna 170 mg/148 h<br>Plants: Pseudokirchneriella subcapitata 400 mg/196 h                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |

**PERSISTENCE AND DEGRADABILITY:** Not determined for this product.

**BIOACCUMULATIVE:** Not determined for this product.

**MOBILITY IN SOIL:** Not determined for this product.

**OTHER ADVERSE EFFECTS:** Not determined for this product.

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### 13. DISPOSAL CONSIDERATIONS

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**DISPOSAL METHOD:** Dispose of contents/container in accordance with waste/disposal laws and regulations of your country or particular locality. Disposal should be done in accordance with Federal (40CFR Part 261), state and local environmental control regulations. If waste is determined to be hazardous, use licensed hazardous waste transporter and disposal facility.

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### 14. TRANSPORT INFORMATION

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**US DOT Road**

**DOT Proper Shipping Name:** Adhesives  
**DOT Hazard Class:** 3  
**SECONDARY HAZARD:** None  
**DOTUN/NA Number:** 1133  
**Packing Group:** II  
**Emergency Response Guide Number:** 128

**IATA Cargo**

**PROPER SHIPPING NAME:** Adhesives  
**DOT Hazard Class:** 3  
**HAZARD CLASS:** None  
**UN-NUMBER:** 1133  
**PACKING GROUP:** II  
**EMS:** 3L

**IMDG**

**PROPER SHIPPING NAME:** Adhesives  
**DOT Hazard Class:** 3  
**HAZARD CLASS:** None  
**UN-NUMBER:** 1133  
**PACKING GROUP:** II  
**EMS:** F-E

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The listed transportation classification applies to US DOT Road, IATA Cargo, and IMDG non-bulk shipments. It does not address regulatory variations due to changes in package size, mode of shipment or other regulatory descriptors. For the most accurate shipping information, refer to your transportation/compliance department.

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## 15. REGULATORY INFORMATION

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### U.S. FEDERAL REGULATIONS: AS FOLLOWS:

#### SARA SECTION 313

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372.:

| Chemical Name          | CAS Number | Weight % Less Than |
|------------------------|------------|--------------------|
| Methanol               | 67-56-1    | 5.0 %              |
| Phenol                 | 108-95-2   | 5.0 %              |
| Methyl isobutyl ketone | 108-10-1   | 5.0 %              |

### TOXIC SUBSTANCES CONTROL ACT:

#### INVENTORY STATUS

The chemical substances in this product are on the TSCA Section 8 Inventory.

#### EXPORT NOTIFICATION

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

NONE

## 16. OTHER INFORMATION

Under HazCom 2012 it is optional to continue using the HMIS rating system. It is important to ensure employees have been trained to recognize the different numeric ratings associated with the HazCom 2012 and HMIS schemes.

**HMIS RATINGS - HEALTH: 2\* FLAMMABILITY: 3 PHYSICAL HAZARD: 0 \*** -

Indicates a chronic hazard; see Section 2

**Revision:** New GHS SDS Format

**Effective Date:** May, 2024

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## DISCLAIMER

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The information contained herein is, to the best of our knowledge and belief, accurate. However, since the conditions of handling and use are beyond our control, we make no guarantee of results, and assume no liability for damages incurred by use of this material. It is the responsibility of the user to comply with all applicable federal, state and local laws and regulations.