

# ISO 400A

## LOWER SHRINKAGE VERSION OF ISO 390A

### DESCRIPTION

ISO 400A is a polyether based urethane prepolymer exhibiting extremely high wear and flex life when cured with standard amine type curatives.

ISO400A systems are recommended for high impact abrasive particles or continuous flex applications such as pump impellers, chute liners, discharge elbows, shock pads, etc.

### FEATURES

Low Shrinkage  
Outstanding Continuous Flex Life  
High Rebound Characteristics  
Excellent Low Temperature Qualities -40 Deg F  
Hand or Machine Processing  
Excellent Abrasion Resistance

### LIQUID PROPERTIES

Appearance	Semi-Solid (77 Deg F)	Amber Liquid (200 Deg F)
Viscosity (cps)	Semi-Solid (77 Deg F)	8000-10000 (200 Deg F)
Density (lbs/gal)	8.85 – 8.90	
NCO%	2.80 – 3.00	

### PHYSICAL PROPERTIES WHEN CURED WITH AMN 6010B

Hardness, Shore A	97
Modulus, psi, 100%	1890
300%	4100
Tensile Strength, Ultimate, psi	6000
Elongation, %	420
Tear Strength "Die C" lbs/in	630
Compression Set, % (ASTM D395B)	32
Bayshore Rebound, %	57

## **ISO 400A Continued:**

### **PROCESSING PARAMETERS**

Melt and process ISO 400A at 175 to 225 degrees F.

Mold Temperature: 150 to 250 degrees F.

Mix Ratio: 100 parts ISO 400A to 7.00 parts AMN 6010B by weight.

Degas mixture if possible or Pre-degas Isocyanate in dispensing equipment prior to casting.

Pot Life: (200g mass) (200 F) 15 to 20 minutes

Demold: 1 - 2 hours or 30 - 45 minutes with maximum process and mold temperature. Catalyst may also be used to shorten demold time.

Post Cure: 16 - 24 hours @ 140 degrees F.

### **STORAGE**

Systems should be stored unopened in air tight containers at 60 - 90 degrees F. Partially emptied containers should be swept free of atmospheric moisture with dry nitrogen before sealing.

### **HANDLING PRECAUTIONS**

For complete and updated health and safety information, read the MATERIAL SAFETY DATA SHEETS. Do not handle or use until the MATERIAL SAFETY DATA SHEET has been read and understood.