SAFETY DATA SHEET

Preparation Date : June, 2018

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product Identifier	
Product Name	AMN 680B
Other means of identification	
Chemical Family	Aromatic diamine blend
Formula	(C2H5)2(CH3)C6H(NH2)2
Recommended use of the chemical	and restrictions on use
General function	Curing chemical.
Uses advised against	No information available
Company manufacture	Forsch Polymer Corp.
	3025 S. Wyandot st.
	Englewood, Co 80110
For Non-Emergency	303-322-9611
En ell	(
Email	forschpolymerco@aol.com
Emergency telephone number	
Emergency Telephone Numbers	303-548-7716
Linergency relephone numbers	505-540-7710

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute Toxicity - Oral	Category 4
Acute Toxicity - Dermal	Category 4
Serious eye damage/eye irritation	Category 2
Specific target organ toxicity (repeated exposure)	Category 2
Acute aquatic toxicity	Category 1
Chronic aquatic toxicity	Category 1

Label elements

Emergency Overview

Signal Word: Warning

Hazard Statements Harmful if swallowed Harmful in contact with skin Causes serious eye irritation May cause damage to organs through prolonged or repeated exposure Very toxic to aquatic life with long lasting effects

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Appearance Liquid

Color Clear. Yellow.

Odor Pungent

Prevention

Wash face, hands and any exposed skin thoroughly after handling Do not eat, drink or smoke when using this product Wear protective gloves/protective clothing/eye protection/face protection Do not breathe dust/fume/gas/mist/vapors/spray Avoid release to the environment

Response

Get medical advice/attention if you feel unwell IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing If eye irritation persists: Get medical advice/attention IF ON SKIN: Wash with plenty of soap and water Call a POISON CENTER or doctor/physician if you feel unwell Wash contaminated clothing before reuse IF INHALED: Move to fresh air. IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell Rinse mouth Collect spillage

Disposal Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Other Information Unknown Acute Toxicity

2.5% of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature of the preparation 3.1. Substances.

Component	CAS-No	Weight %
Diethyltoluenediamine	68479-98-1	30 – 95%
2,2,4 Trimethyl – 1,3 Pentanediol Diisobutyrate	6846-50-0	5 – 50%

Note: The exact concentrations of the above listed chemicals are being withheld as a trade secret.

4. FIRST AID MEASURES First aid measures Eye contact Eye contact In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Skin Contact Remove contaminated clothing and shoes. After contact with skin, wash immediately with plenty of water. Wash clothing before reuse. Seek medical advice. Inhalation Move to fresh air. If breathing is difficult, give oxygen. If breathing has stopped, apply artificial respiration. Seek medical advice.

Ingestion	Clean mouth with water and drink afterwards plenty of water. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Seek immediate medical attention/advice.
Most important symptoms and ef	
Symptoms	Harmful in contact with skin. Harmful if swallowed. Causes eye irritation.
Indication of any immediate medi Notes to Physician	cal attention and special treatment needed Treat symptomatically.
	5. FIRE-FIGHTING MEASURES
<u>Extinguishing media</u> Suitable extinguishing media	Carbon dioxide, dry chemicals, foam, water spray (mist).
Unsuitable Extinguishing Med	ia No information available.
Specific Hazards Arising from th Combustion/explosion hazards	<u>e Chemical</u> s In case of fire and/or explosion do not breathe fumes.
Hazardous Combustion Products	Oxides of carbon and nitrogen.
Explosion Data Sensitivity to mechanical imp	act None.
Sensitivity to static discharge	None.
Protective Equipment and Precau Wear self-contained breathing appa	<u>utions for Firefighters</u> ratus and protective suit. Do not breathe smoke or vapors.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions, protective Personal precautions	equipment and emergency procedures Wear suitable gloves and eye/face protection.
Environmental Precautions Environmental precautions	Contain any spill with dikes or absorbents to prevent migration and entry into sewers or streams. May require excavation of contaminated soil.
Methods and material for contain Methods for Containment	<u>ment and cleaning up</u> Prevent further leakage or spillage if safe to do so.
Methods for Cleaning up	Take up small spills with dry chemical absorbent. Large spills may be taken up with pump or vacuum and finished off with dry chemical absorbent.
	7. HANDLING AND STORAGE
Precautions for safe handling Handling	Do not breathe vapours or spray mist. Mechanical ventilation is recommended. Local exhaust is needed at source of vapours.
landing	
<u>Conditions for safe storage, incl</u> Storage	uding any incompatibilities
<u>Conditions for safe storage, incl</u> Storage	uding any incompatibilities Keep containers tightly closed in a dry, cool and well-ventilated place. To maintain quality:
Conditions for safe storage, incl Storage Incompatible Materials	uding any incompatibilities Keep containers tightly closed in a dry, cool and well-ventilated place. To maintain quality: Keep away from heat. Keep away from direct sunlight.

Exposure Guidelines A• •ro•riate en• ineerin Engineering Controls	Ensure adequate ventilation, especially in confined areas. See Extended Safety Data Sheet.
Individual protection measures, s	uch as personal protective equipment
Eye/face Protection	Chemical goggles or face shield with safety glasses.
Skin Protection	DERMAL PROTECTION: Dermal exposure is considered the primary route of exposure. BODY: A protective apron or suit such as polyethene tyvek or equivalent should be used to minimize exposure from splashes.
Respiratory protection	Approved organic vapor respirator when exposed to vapors from heated material. Approved supplied-air respirator, in case of emergency.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	Liquid
Color	Clear. Yellow.Amber-Dark
Odor	Pungent.
Odor Threshold	No information available
Molecular Weight pH Melting point/freezing point Boiling Point/Range Flash Point Evaporation Rate Flammability (solid, gas) Flammability Limit in Air Upper flammability limit: Lower flammability limit: Vapor Pressure Vapor Density Relative density Solubility(ies)	No information available Not available No information available 308.3 °C / 587 °F (1013 hPa) 169 °C / 336 (PMCC) No information available No information available No information available No information available 0.000971 Pa (25°C) 6.2 1.02 (20°C)
Water Solubility	1% (20°C)
Solubility in other	No information available
solvents Partition coefficient	1.16 (25 °C)
Autoignition temperature	No information available
Decomposition temperature	No information available
Viscosity, kinematic Dynamic	No information available
viscosity	286 mPa.s (20°C)
Explosive Properties	None
Oxidizing Properties	None

10. STABILITY AND REACTIVITY

Reactivity Hazard	No data available
Stability	Stable under normal conditions.
Hazardous Reactions	No hazardous reaction expected under normal handling.
Hazardous Polymerization	None under normal processing.

Conditions to Avoid

Exposure to air.

Materials to avoid

Strong acids. Strong oxidizing agents.

Hazardous decomposition products Carbon oxides. Nitrogen oxides (NOx).

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation	Not an expected route of exposure.
Eye contact	Irritating to eyes.
Skin Contact	Harmful if absorbed through skin.
Ingestion	Harmful if swallowed.
Potential Health Effects Acute Effects	
Skin corrosion/irritation	Skin irritation: Slightly irritating but not sufficient for classification.
Serious eye damage/eye	Eye irritation: Irritating to eyes. (rabbit).
irritation Respiratory irritation :	No data available
Sensitization	Not sensitizing. (guinea pig).
<u>Chronic Effects</u> Mutagenic Effects	In vitro mutagenicity test:. Positive and negative results in bacterial and mammalian cells in the presence of metabolic activation. In vivo mutagenicity tests:. Mouse micronucleus test •

negative. Dominant lethal test, rat, negative. The table below indicates whether each aaencv has listed any ingredient as a carcinogen. Carcino enici ACGIH Component CAS-No IARC NTP OSHA Carcinogens Carcinogens Diethyltoluenediamine 68479-98-1 NL NL NL NL

2,2,4 Trimethyl – 1,3 Pentanediol Diisobutyrate	6846-50-0	NL	NL	NL	NL
Reproductive Effects	No effect on	reproductive	organs in repeated	d dose studies in rats.	
STOT - single exposure	No informati	on available.			
STOT - repeated exposure	Causes dam	hage to organ	s through prolonge	d or repeated exposu	re.
Chronic Effects	and eyes. Ar	n increase in t		s in the liver and thyro	e pancreas, liver, thyroid id of male rats and in the
Target Organ Effects	Pancreas.				
Aspiration hazard	No informati	on available.			
Numerical measures of toxicity					
Product Information	No informati	on available			
Unknown Acute Toxicity	2.5% of the	mixture consis	sts of ingredient(s) c	of unknown toxicity	
The following values are calculated	based on chapter 3	3.1 of the GHS	S document .		
ATEmix (oral)	757 mg/kg				
ATEmix (dermal)	1128 mg/kg				
LD50 Oral:		50: 738 mg/k	0		
LD50 Dermal:	Rabbit Dern	nal LD50: > 2	2000 mg/kg		

Component Information

Component	Rat Oral LD50 :	Rabbit Dermal LD50 :	Rat Inhalation LC50:
Diethyltoluenediamine	738 mg/kg	>2000 mg/kg	NA
2,2,4 Trimethyl – 1,3 Pentanediol Diisobutyrate 6846-50-0	N/A	NA	N/A

12. ECOLOGICAL INFORMATION

Ecotoxicity

Very toxic to aquatic life with long lasting effects

Component		Freshwater Algae EC50/72h :	Freshwater Fish LC50/96h	Water Flea EC50/48h :	
Diethyltoluenediamine		104 mg/l - Algae EC10/72h : 54 mg/l	> 104 mg/l - Fish LC50/48h : 200 mg/l	5.8 mg/l - Water Flea LC50/48h : 0.5 mg/l	
2,2,4 Trimethyl – 1,3 Pentanediol Diisobutyrate 6846-50-0		NA	6mg/L	1.46mg/L	
Persistence/Degradability	Not readily biodegradable. Photodegradation: T1/2. Air: 1.484. hour. (calculated).				
Bioaccumulation/ Accumulation	No information available.				
Mobility in Environmental Media	The substance is expected to partition primarily to soil and water. Koc =. 32-551 l/kg (QSAR estimate). Henry's law constant =. 0.000266. (20 $^{\circ}$ 0). (QSAR estimate).				
Other adverse effects	No information available				
13. DISPOSAL CONSIDERATIONS					
Waste treatment methods Waste Disposal Method Dispose in a safe manner in accordance with local/national regulations. Absorb and incinerate.				ns. Absorb and	

Contaminated Packaging Do not reuse container.

14. TRANSPORT INFORMATION

DOT

Not dangerous goods

UN number Proper shipping name	Not applicable Not applicable	
Transport hazard class	Not applicable	
Packing Group	Not applicable	

IMO Class	9
Packing Group	10
UN-No	3082
IMO Labelling and Marking	9 + Marine Pollutant Marking
Proper Shipping Name	Environmentally hazardous substance liquid, N.O.S. (Diethyltoluenediamine)
EmS	F-A, S-F
Marpol -Annex II	Not determined
Marpol - Annex III	Marine Pollutant
Transport Description	UN 3082 Environmentally hazardous substance liquid, N.O.S. (Diethyltoluenediamine), 9, III, Marine pollutant

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IATA/ICAO Class	9
Packing Group	
UN-No	3082
IATA/ICAO Labelling/Marking	9 + 'Environmentally hazardous substance' mark
Passenger Aircraft	Maximum net quantity per package: 450 L
Cargo aircraft only	Maximum net quantity per package: 450 L
Proper shipping name	Environmentally hazardous substance liquid, N.O.S. (Diethyltoluenediamine)
Transport Description	UN 3082 Environmentally hazardous substance liquid, N.O.S. (Diethyltoluenediamine), 9, III

15. REGULATORY INFORMATION											
International Inventories	TSCA	DSL	NDSL	AICS	EINECS	ELINCS	ENCS	ROHS	PICCS	IECSC	NZIoC
	Х	Х	-	Х	Х	-	Х	Х	Х	Х	Х
AMN 680B											

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372:

SARA 311/312 Hazardous Categorization

Acute Health Hazard	Yes
Chronic Health Hazard	Yes
Fire Hazard	No
Sudden Release of Pressure Hazard	No
Reactive Hazard	No

Reportable and Threshold Planning Quantities

The following components have RQs and/or TPQs under SARA and/or CERCLA

State Right-to-Know

This product contains the following chemicals regulated in the states listed below. This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR.

<u>California Prop 65:</u> To the best of our knowledge, this product does not contain any of the listed chemicals, which the state of California has found to cause cancer, birth defects or other reproductive harm.

16. OTHER INFORMATION

NFPA	Health 2	Flammability 1	Instability 0	Physical Hazards -
HMIS	Health 2	Flammability 1	Physical Hazards 0	

Preparation Date :	May 2015
Revision Date:	May 2015
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<u>Disclaimer:</u>

The information contained herein is accurate to the best of our knowledge. The Company makes no warranty of any kind, express or implied, concerning the safe use of this material in your process or in combination with other substances_

End of Safety Data Sheet