

## 20 PCF RIGID MOLDING FOAM

### DESCRIPTION

Forsch's Ridged 20 PCF Foam molding system has been specifically designed for reproduction of decorative as well as structural articles in a 20 PCF density. This system is based on polymeric isocyanates and is characterized by its excellent flow characteristics and relative insensitivity to high humidity conditions, and contain no CFC's.

### TYPICAL HANDLING CHARACTERISTICS:

	<u>POL5080B</u>
Mix ratio with ISO200A by wt. or vol	100/100
Mix Time	15"
Cream Time	53"
Gel Time	2'00"
Rise Time	3'10"
Tack Free Time	3'20"
Density, PCF	20.00
Specific Gravity @ 25 Deg. C	1.11
Mixed Viscosity 77 Deg. F, cps	875

NOTE: ALL HANDMIX REACTIVITIES RAN @ 25 DEG C